

SINGER

552B141

FORM IPD 421-71

Temporary Parts List
for
Machine No. 552B141

Printed in U.S.A.

PART NUMBER MAIN SUFF	DESCRIPTION	QTY
204235	ARM DOWEL PIN	2
141403 819	ARM HOLE PLUG SCREW (FOR ACCESS TO NEEDLE BAR CONNECTING LINK HINGE STUD CLAMPING SCREW AND NEEDLE BAR CONNECTING LINK HINGE STUD POSITION SET SCREW	1
147070	ARM HOLE PLUG SCREW WASHER	1
146552	ARM SCREW	4
157875	ARM SHAFT WITH 1036(830), 140542(830) 140552(830)	1
157875	AND 157704	
157877 900	ARM SHAFT 157875 WITH 140359(805), 143236, 157704 AND 157822	1
158034	ARM SHAFT BUSHING (INTERMEDIATE)	1
157704	ARM SHAFT BUSHING (INTERMEDIATE) THRUST SPACER	1
156194	ARM SHAFT BUSHING (LEFT)	1
157704	ARM SHAFT BUSHING (LEFT) THRUST SPACER	1
156063	ARM SHAFT DRIVING BELT	1
156425	ARM SHAFT DRIVING BELT COVER	1
51384 819	ARM SHAFT DRIVING BELT COVER SCREW	4
156507	ARM SHAFT FLANGED BUSHING (RIGHT)	1
158035	ARM SHAFT OIL SHIELD	1
140359 805	ARM SHAFT SCREW PLUG (LEFT)	1
143236	ARM SHAFT SCREW PLUG (LEFT) WASHER	1
144 804	ARM SHAFT SCREW (RIGHT)	1
157709	ARM SHAFT SPROCKET WHEEL WITH 143624 AND FOUR	1
157709	141470(869)	
143624	ARM SHAFT SPROCKET WHEEL HUB O RING (INSIDE)	1
143624	ARM SHAFT SPROCKET WHEEL HUB O RING (OUTSIDE)	1
158045	ARM SHAFT SPROCKET WHEEL HUB THRUST WASHER	1
158045	(OUTSIDE)	
141470 869	ARM SHAFT SPROCKET WHEEL SET SCREW (1/4 X 40 SS X 7/16 IN. LONG. ALLEN FLAT POINT SET SCREW)	4
147468	ARM SHAFT THRUST COLLAR WITH TWO 624(830)	1
624 830	ARM SHAFT THRUST COLLAR SET SCREW	2
158113	ARM TOP COVER	1
158205	ARM TOP COVER 158113 WITH 1480(805), 141443(819), 156650, 156651, 157474, 158114 AND TWO 157820	1
156200	ARM TOP COVER GASKET	1
156650	ARM TOP COVER OIL SIGHT DOME	1
156651	ARM TOP COVER OIL SIGHT DOME O RING (NATIONAL O	1
156651	RING NO. 622710)	
141443 819	ARM TOP COVER PLUG SCREW	1
157474	ARM TOP COVER PLUG SCREW GASKET	1
172 819	ARM TOP COVER SCREW	8
157820	ARM TOP COVER THREAD TUBE (NEEDLE THREAD)	2
158114	ARM TOP COVER THREAD TUBE (NEEDLE THREAD) CLAMPING PLATE	1
1480 805	ARM TOP COVER THREAD TUBE (NEEDLE THREAD) CLAMPING PLATE LOCKING SCREW	1
156379	BED COVER (BACK AND LEFT)	1
1095 819	BED COVER (BACK AND LEFT) SCREW	4

PART NUMBER		DESCRIPTION	QTY
MAIN	SUFF		
157883		BED COVER (FRONT)	1
157885		BED COVER (FRONT) COMPLETE, NOS. 156382, 156383, 157038, 157883 AND TWO 156384	1
157038		BED COVER (FRONT) CATCH	1
156382		BED COVER (FRONT) HINGE	1
156383		BED COVER (FRONT) HINGE PIN	1
156384		BED COVER (FRONT) HINGE SPRING (LEFT AND RIGHT)	2
1300	819	BED COVER (FRONT) SCREW	2
156407		BED COVER (TOP)	1
156791		BED COVER (TOP) 156407 WITH 141433(819) AND 157373	1
157383		BED COVER (TOP) DAMPING PAD	1
156408		BED COVER (TOP) GASKET	1
141433	819	BED COVER (TOP) PLUG SCREW (FOR ACCESS TO LOOPER AVOID MECHANISM)	1
157373		BED COVER (TOP) PLUG SCREW GASKET	1
140807	805	BED COVER (TOP) SCREW	12
143024		BED HOLE PLUG (CENTER)	1
157109		BED HOLE PLUG (LEFT)	1
140999	819	BED HOLE PLUG SCREW (FOR ADJUSTING FEED DRIVING ECCENTRIC)	1
143435		BED HOLE PLUG SCREW GASKET	1
156245		BED OIL DRAIN SCREEN	3
156246		BED OIL DRAIN SCREEN RETAINING PLATE	1
185	805	BED OIL DRAIN SCREEN RETAINING PLATE SCREW	2
805	805	BED OIL PLUG SCREW	2
143236		BED OIL PLUG SCREW WASHER	2
140439	819	BED OIL SCREW (RIGHT)	1
157766		BED OIL SCREW (RIGHT) 140439(819) WITH A SUITABLE LENGTH OF WICKING (5/32 IN. X 7/16 IN. LONG S.A.E. F-1 FELT)	1
157767		BED OIL SCREW (RIGHT) OIL WICK FOR OILING LOOPER PITMAN ROD END BEARING (RIGHT) BALL STUD OIL WICK (5/32 IN. X 7/16 IN. LONG S.A.E. F-1 FELT) FOR USE WITH BED OIL SCREW (RIGHT) NO. 157766	1
158182		BED SHAFT COUPLING WITH FOUR 141469(869)	1
141469	869	BED SHAFT COUPLING SET SCREW	4
157804		BED SHAFT (LEFT) WITH A SUITABLE LENGTH OF WICKING (1/8 IN. DIAM. X 4 1/2 IN. LONG PIPE CLEANER WICK)	1
157711		BED SHAFT (LEFT) BUSHING (LEFT, INNER)	1
157712		BED SHAFT (LEFT) BUSHING (LEFT, INNER) OIL SLING WITH TWO 141301(869)	1
156181		BED SHAFT (LEFT) BUSHING (LEFT, INNER) OIL SLING O RING (PARKER O RING NO. 2-14)	1
141301	869	BED SHAFT (LEFT) BUSHING (LEFT, INNER) OIL SLING SET SCREW (8 X 32 X 1/8 IN. LONG. ALLEN FLAT POINT SET SCREW)	2
157713		BED SHAFT (LEFT) BUSHING (LEFT, INNER) THRUST SPACER	1
157922		BED SHAFT (LEFT) BUSHING (LEFT, OUTER)	1
157829		BED SHAFT (LEFT) BUSHING (LEFT, OUTER) COVER	1

PART NUMBER		DESCRIPTION	QTY
MAIN	SUFF		
156230		BED SHAFT (LEFT) BUSHING (LEFT, OUTER) COVER GASKET	1
185	819	BED SHAFT (LEFT) BUSHING (LEFT, OUTER) COVER SCREW	4
156280		BED SHAFT (LEFT) BUSHING (LEFT, OUTER) OIL RETAINER	1
157712		BED SHAFT (LEFT) BUSHING (LEFT, OUTER) OIL SLING WITH TWO 141301(869)	1
156181		BED SHAFT (LEFT) BUSHING (LEFT, OUTER) OIL SLING O RING (PARKER O RING NO. 2-14)	1
141301	869	BED SHAFT (LEFT) BUSHING (LEFT, OUTER) OIL SLING SET SCREW (8 X 32 X 1/8 IN. LONG. ALLEN FLAT POINT SET SCREW)	2
157713		BED SHAFT (LEFT) BUSHING (LEFT, OUTER) THRUST SPACER	1
157921		BED SHAFT (LEFT) OIL WICK (1/8 IN. DIAM. X 4 1/2 IN. LONG PIPE CLEANER WICK) FOR USE WITH 157804	1
157802		BED SHAFT (RIGHT) WITH 50555(830), 156563, TWO EACH 141313(830), 141314(830), 157772 AND FOUR 350726(869)	1
156557		BED SHAFT (RIGHT) BEVEL GEAR (LEFT) RIGHT HAND SPIRAL WITH THREE 1259(830) (FOR USE WITH OIL PUMP BEVEL GEAR) NOTED THIS IS GEAR NO. 146864 BUT WITH THREE (3) 1259(830), IN PLACE OF ONE (1) 140333(830) AND TWO (2) 1259(830). NOTED TO ENSURE PROPER FUNCTIONING OF GEARS, NO. 156557 WILL NOT BE SUPPLIED TO AGENCIES, BUT WILL BE SUBSTITUTED BY PAIR OF GEARS NO. 156558.	1
1259	830	BED SHAFT (RIGHT) BEVEL GEAR (LEFT) SET SCREW	3
156282		BED SHAFT (RIGHT) BUSHING (RIGHT, INNER)	1
141405	869	BED SHAFT (RIGHT) BUSHING (RIGHT, INNER) SET SCREW (10 X 24 X 1/4 IN. LONG. ALLEN CUP POINT SCREW)	1
141405	869	BED SHAFT (RIGHT) BUSHING (RIGHT, INNER) SET SCREW LOCK SCREW (10 X 24 X 1/4 IN. LONG. ALLEN CUP POINT SCREW)	1
158163		BED SHAFT (RIGHT) COLLAR WITH TWO 350595(869)	1
350595	869	BED SHAFT (RIGHT) COLLAR SET SCREW	2
157811		BED SHAFT (RIGHT) DRIVE PULLEY AND SPROCKET WHEEL HUB WITH 141470(869), 141471(869), 143624 AND TWO 141469(830)	1
143624		BED SHAFT (RIGHT) DRIVE PULLEY AND SPROCKET WHEEL HUB O RING (INSIDE)	1
143624		BED SHAFT (RIGHT) DRIVE PULLEY AND SPROCKET WHEEL HUB O RING (OUTSIDE)	1
158045		BED SHAFT (RIGHT) DRIVE PULLEY AND SPROCKET WHEEL HUB THRUST WASHER (OUTSIDE)	1
156296		BED SHAFT (RIGHT) FLANGED BUSHING (RIGHT, OUTER)	1
50555	830	BED SHAFT (RIGHT) OIL PLUG (RIGHT) SCREW	1
141471	869	BED SHAFT (RIGHT) SPROCKET WHEEL POSITION SCREW (1/4 X 40 SS X 7/16 IN. LONG. ALLEN CONE POINT SET SCREW)	1
141470	869	BED SHAFT (RIGHT) SPROCKET WHEEL SET SCREW (1/4 X 40 SS X 7/16 IN. LONG. ALLEN FLAT POINT SET SCREW)	1

PART NUMBER		DESCRIPTION	QTY
MAIN	SUFF		
141469	869	BED SHAFT (RIGHT) SPROCKET WHEEL SET SCREW LOCKING SCREW	2
156249		BELT GUARD	1
156250		BELT GUARD HINGE STUD	1
141309	869	BELT GUARD HINGE STUD SET SCREW (1/4X 28X 1/4 IN. LONG. ALLEN FLAT POINT SET SCREW)	1
156251		BELT GUARD LATCH SPRING	1
140003	805	BELT GUARD LATCH SPRING SCREW	2
	871 803	BELT GUARD LATCH SPRING STUD SCREW	1
156252		BELT GUARD (HINGED) COMPLETE, NOS. 156249, 156251 AND TWO 140003(805)	1
157824		FACE PLATE WITH 141443(819), 157063-900 AND 157474	1
156204		FACE PLATE GASKET	1
141443	819	FACE PLATE PLUG SCREW	1
157474		FACE PLATE PLUG SCREW GASKET	1
	145 819	FACE PLATE SCREW (LOWER)	2
	120 819	FACE PLATE SCREW (UPPER)	2
157842		FEED BAR WITH 223(803), 141292(869), 141476, 156069 AND 156070	1
156141		FEED BAR COMPLETE, NOS. 1519(819), 127784, 141295(803), 156067, 156068, 156142 AND 157842	1
157731		FEED BAR HINGE PIN WITH A SUITABLE LENGTH OF WICKING (7/32 IN. DIAM. X 2 5/8 IN. LONG, S.A.E. F-1 FELT WICK)	1
157732		FEED BAR HINGE PIN OIL WICK (7/32 IN. DIAM. X 25/8 IN. LONG, S.A.E. F-1 FELT WICK) FOR USE WITH PIN NO. 157731	1
141292	869	FEED BAR HINGE PIN SET SCREW (8 X 32X 3/16 IN. LONG. ALLEN FLAT POINT SET SCREW)	1
156187		FEED CONNECTING ROD WITH 141292(869)	1
156211		FEED CONNECTING ROD HINGE PIN	1
141292	869	FEED CONNECTING ROD HINGE PIN SET SCREW (8 X 32 X 3/16 IN. LONG. ALLEN FLAT POINT SET SCREW)	1
141476		FEED DOG HEIGHT ADJUSTING SCREW (WITH NYLOCK)	1
156067		FEED DOG HOLDER	1
156069		FEED DOG HOLDER ADJUSTING SCREW	1
	1519 819	FEED DOG HOLDER NUT	1
156068		FEED DOG HOLDER NUT WASHER	1
	7071	FEED DRIVING ECCENTRIC BODY CLAMPING WASHER	2
	217 805	FEED DRIVING ECCENTRIC BODY CLAMPING WASHER SCREW	2
141471	869	FEED DRIVING ECCENTRIC BODY POSITION SCREW	1
141469	869	FEED DRIVING ECCENTRIC BODY SET SCREW	2
157835		FEED DRIVING ECCENTRIC (ADJUSTABLE) COMPLETE, NOS. 50328(803), 141471(869), AND TWO EACH 217(805), 7071 AND 141469(869)	1
157896		FEED DRIVING ECCENTRIC SPACER	1
157780		FEED LIFTING ECCENTRIC WITH TWO 141301(869)	1
156043		FEED LIFTING ECCENTRIC CONNECTION	1
156781		FEED LIFTING ECCENTRIC CONNECTION HINGE PIN WITH A SUITABLE LENGTH OF WICKING (1/8 IN. DIAM. X 13/16	1

PART NUMBER		DESCRIPTION	QTY
MAIN	SUFF		
156782		IN. LONG S.A.E. F-1 OIL WICK) FEED LIFTING ECCENTRIC CONNECTION HINGE PIN OIL WICK (1/8 IN. DIAMETER X 13/16 IN. LONG, S.A.E. F-1 OIL WICK) FOR USE WITH 156781	1
223	803	FEED LIFTING ECCENTRIC CONNECTION HINGE PIN SET SCREW	1
141301	869	FEED LIFTING ECCENTRIC SET SCREW (8 X 32 X 1/8 IN. LONG. ALLEN FLAT POINT SET SCREW)	2
50328	803	FEED REGULATING SCREW	1
156179		FEED ROCKER WITH TWO 141303(869)	1
141303	869	FEED ROCKER CLAMPING SCREW (8 X 32 X 1/2 IN. LONG. ALLEN CAP SCREW)	2
156184		FEED ROCKER SHAFT WITH 453(830)	1
156180		FEED ROCKER SHAFT BUSHING (LEFT)	1
156795		FEED ROCKER SHAFT BUSHING (LEFT) 156180 WITH TWO	1
156795		156181	
156181		FEED ROCKER SHAFT BUSHING (LEFT) O RING (PARKER	2
156181		O RING NO. 2-14)	
156182		FEED ROCKER SHAFT BUSHING (INTERMEDIATE)	1
156796		FEED ROCKER SHAFT BUSHING (INTERMEDIATE) 156182 WITH 156181	1
156181		FEED ROCKER SHAFT BUSHING (INTERMEDIATE) O RING (PARKER O RING NO. 2-14)	1
156183		FEED ROCKER SHAFT BUSHING (RIGHT)	1
156191		FEED ROCKER SHAFT COLLAR WITH TWO 141301(869)	2
141301	869	FEED ROCKER SHAFT COLLAR SET SCREW (8 X 32 X 1/8 IN. LONG. ALLEN FLAT POINT SET SCREW)	4
156223		FEED ROCKER SHAFT CRANK WITH 141303(869)	1
141303	869	FEED ROCKER SHAFT CRANK CLAMPING SCREW (8 X 32 X 1/2 IN. LONG. ALLEN CAP SCREW)	1
453	830	FEED ROCKER SHAFT OIL PLUG SCREW	1
156064		HAND WHEEL WITH TWO 140409(869)	1
140409	869	HAND WHEEL SET SCREW (1/4 X 28 X 3/8 IN. LONG. ALLEN FLAT POINT SET SCREW)	2
156414		LOOPER (BACK)	1
157780		LOOPER AVOIDING ECCENTRIC WITH TWO 141301(869)	1
156043		LOOPER AVOIDING ECCENTRIC CONNECTION	1
156781		LOOPER AVOIDING ECCENTRIC CONNECTION HINGE PIN WITH A SUITABLE LENGTH OF WICKING (1/8 IN. DIAM. X 13/16	1
156781		IN. LONG S.A.E. F-1 OIL WICK)	
156782		LOOPER AVOIDING ECCENTRIC CONNECTION HINGE PIN OIL WICK (1/8 IN. DIAM. X 13/16 IN. LONG S.A.E. F-1 OIL WICK) FOR USE WITH 156781	1
223	803	LOOPER AVOIDING ECCENTRIC CONNECTION HINGE PIN SET SCREW	1
141301	869	LOOPER AVOIDING ECCENTRIC SET SCREW	2
157769		LOOPER AVOIDING LINK WITH 223(803), 350719(869) AND TWO 50420(830)	1
350719	869	LOOPER AVOIDING LINK CLAMPING SCREW (10 X 32 X 1/2 IN. LONG. ALLEN CAP SCREW)	1

PART NUMBER		DESCRIPTION	QTY
MAIN	SUFF		
50420	830	LOOPER AVOIDING LINK SET SCREW	2
157768		LOOPER DRIVING LEVER WITH 350606(869) AND 350719(869)	1
350719	869	LOOPER DRIVING LEVER CLAMPING SCREW (10 X 32 X 1/2 IN. LONG. ALLEN CAP SCREW)	1
157772		LOOPER DRIVING LEVER CONNECTION ALIGNMENT PLATE	2
350726	869	LOOPER DRIVING LEVER CONNECTION ALIGNMENT PLATE SCREW	4
141314	830	LOOPER DRIVING LEVER CONNECTION BEARING (CRANK END) CAP SCREW	2
141313	830	LOOPER DRIVING LEVER CONNECTION BEARING (STUD END) CAP SCREW	2
156563		LOOPER DRIVING LEVER CONNECTION OIL TUBE (PLASTIC)	1
158044		LOOPER DRIVING LEVER OIL GUARD	1
157728		LOOPER DRIVING LEVER ROCK SHAFT	1
156478		LOOPER DRIVING LEVER ROCK SHAFT BUSHING (BACK)	1
157730		LOOPER DRIVING LEVER ROCK SHAFT BUSHING (FRONT) WITH 156516	1
156516		LOOPER DRIVING LEVER ROCK SHAFT BUSHING (FRONT) O	1
156516		RING (PARKER NO. 2-13)	
156475		LOOPER DRIVING LEVER ROCK SHAFT COLLAR WITH TWO 350680(869)	1
350680	869	LOOPER DRIVING LEVER ROCK SHAFT COLLAR SET SCREW (8 X 32 X 1/4 IN. LONG. ALLEN CAP SCREW)	2
156229		LOOPER DRIVING LEVER ROCK SHAFT COVER	1
156230		LOOPER DRIVING LEVER ROCK SHAFT COVER GASKET	1
208	833	LOOPER DRIVING LEVER ROCK SHAFT COVER SCREW	4
51637	809	LOOPER DRIVING LEVER ROCK SHAFT STUD NUT	1
8787		LOOPER DRIVING LEVER ROCK SHAFT STUD NUT WASHER	1
157706		LOOPER DRIVING LEVER ROCK SHAFT STUD SPACER (.010)	1
157707		LOOPER DRIVING LEVER ROCK SHAFT STUD SPACER (.040)	1
		NOTE: SPACERS NOS. 157706 AND 157707 ARE TO BE USED IN AMOUNTS AS REQUIRED.	
157847		LOOPER DRIVING LEVER ROCK SHAFT THRUST SPACER	1
156739		LOOPER HOLDER WITH TWO 350595(869)	1
157630		LOOPER HOLDER 156739 WITH 1056(833), 1664(805), 8905, 157735, 157738 AND SUITABLE LENGTH OF WICKING (1/8 IN. DIAM. X 1 3/16 IN. LONG PIPE CLEANER)	1
156472		LOOPER HOLDER CONE WITH TWO 141301(869)	1
1423	805	LOOPER HOLDER CONE LOCK SCREW	1
1664	805	LOOPER HOLDER CONE LOCK SCREW NUT	1
157087		LOOPER HOLDER CONE LOCK SCREW O RING (PARKER NO. 2-6)	1
141301	869	LOOPER HOLDER CONE SET SCREW (8 X 32 X 1/8 IN. LONG. ALLEN FLAT POINT SET SCREW)	2
157084		LOOPER HOLDER CONE STUD	1
51724	805	LOOPER HOLDER CONE STUD LOCK NUT	1
8905		LOOPER HOLDER CONE STUD LOCK NUT WASHER	1
157085		LOOPER HOLDER CONE STUD OIL METERING SCREW	1
158229		LOOPER PITMAN ROD	1

PART NUMBER		DESCRIPTION	QTY
MAIN	SUFF		
158230		LOOPER PITMAN ROD WITH 1649(803) AND 1650(803)	1
157735		LOOPER PITMAN ROD END BEARING (LEFT)	1
1664	805	LOOPER PITMAN ROD END BEARING (LEFT) BALL STUD LOCK NUT	1
8905		LOOPER PITMAN ROD END BEARING (LEFT) BALL STUD LOCK NUT WASHER	1
157737		LOOPER PITMAN ROD END BEARING (LEFT) BALL STUD OIL WICK (1/8 IN. DIAM. X 1 3/16 IN. PIPE CLEANER WICK) FOR USE WITH LOOPER HOLDER 157630	1
157738		LOOPER PITMAN ROD END BEARING (LEFT) BALL STUD OIL WICK RETAINER	1
1056	833	LOOPER PITMAN ROD END BEARING (LEFT) BALL STUD OIL WICK RETAINER SCREW	1
141317	830	LOOPER PITMAN ROD END BEARING (LEFT) CAP SCREW	2
156453	900	LOOPER PITMAN ROD END BEARING (RIGHT) WITH TWO 141317(830)	1
157761		LOOPER PITMAN ROD END BEARING (RIGHT) WITH A SUITABLE LENGTH OF WICKING (1/8 IN. X 11/32 IN. LONG, S.A.E. F-1 FELT)	1
350606	869	LOOPER PITMAN ROD END BEARING (RIGHT) BALL STUD CLAMPING SCREW (10 X 32 X 3/8 IN. LONG. ALLEN CAP SCREW)	1
157764		LOOPER PITMAN ROD END BEARING (RIGHT) BALL STUD OIL WICK (1/8 IN. X 11/32 IN. LONG, S.A.E. F-1 FELT) FOR USE WITH END BEARING (RIGHT) NO. 157761	1
157481		LOOPER PITMAN ROD END BEARING (RIGHT) BALL STUD WASHER	1
141317	830	LOOPER PITMAN ROD END BEARING (RIGHT) CAP SCREW	2
158184		LOOPER PITMAN ROD EXTENSION	1
158185		LOOPER PITMAN ROD EXTENSION COMPLETE, NOS. 1650(803), 1700(803), 158184, 158186, 158187, 158188, 158189, 158191, 158192, 158193, 158194 AND 163003	1
158186		LOOPER PITMAN ROD EXTENSION SLEEVE	1
158187		LOOPER PITMAN ROD EXTENSION SLEEVE CAP	1
1650	803	LOOPER PITMAN ROD EXTENSION SLEEVE LOCK NUT	1
158188		LOOPER PITMAN ROD EXTENSION SPRING	1
163003		LOOPER PITMAN ROD EXTENSION SPRING PIN	1
158189		LOOPER PITMAN ROD EXTENSION SPRING RETAINER	1
1649	803	LOOPER PITMAN ROD LOCK NUT (LEFT HAND)	1
1650	803	LOOPER PITMAN ROD LOCK NUT (RIGHT HAND)	1
157774		LOOPER ROCKER FRAME WITH 140333(830) AND 350719(869)	1
157775		LOOPER ROCKER FRAME 157774 WITH 8905, 51724(805), 157084 AND 157085	1
350719	869	LOOPER ROCKER FRAME CLAMPING SCREW (10 X 32 X 1/2 IN. LONG. ALLEN CAP SCREW)	1
140333	830	LOOPER ROCKER FRAME POSITION SCREW	1
		LOOPER ROCKER SHAFT	1
156164		LOOPER ROCKER SHAFT BUSHING (LEFT)	1

PART NUMBER		DESCRIPTION	QTY
MAIN	SUFF		
156798		LOOPER ROCKER SHAFT BUSHING (LEFT) 156164 WITH TWO 156516	1
156516		LOOPER ROCKER SHAFT BUSHING (LEFT) O RING (PARKER NO. 2-13 O RING)	2
156165		LOOPER ROCKER SHAFT BUSHING (RIGHT)	1
156799		LOOPER ROCKER SHAFT BUSHING (RIGHT) 156165 WITH 156516	1
156516		LOOPER ROCKER SHAFT BUSHING (RIGHT) O RING (2-13 PARKER)	1
156056		LOOPER ROCKER SHAFT COLLAR (RIGHT) WITH 141289(869)	1
141289	869	LOOPER ROCKER SHAFT COLLAR (RIGHT) CLAMPING SCREW (10 X 32 X 5/8 IN. LONG. ALLEN SOCKET CAP SCREW)	1
156474		LOOPER ROCKER SHAFT SPACER WITH TWO 141301(869)	1
141301	869	LOOPER ROCKER SHAFT SPACER SET SCREW	2
157714		LOOPER ROCKER SHAFT THRUST SPACER (LEFT AND RIGHT)	2
350595	869	LOOPER SET SCREW (10 X 32 X 3/16 IN. LONG. ALLEN FLAT POINT SET SCREW)	2
158190		LOOPER THROW-OUT COMPLETE, NOS. 157761, 158185 AND 158230	1
158191		LOOPER THROW-OUT LOCKING PLUNGER	1
158192		LOOPER THROW-OUT LOCKING PLUNGER RELEASER	1
158193		LOOPER THROW-OUT LOCKING PLUNGER RELEASER CAP	1
1700	803	LOOPER THROW-OUT LOCKING PLUNGER RELEASER CAP LOCK NUT	1
158194		LOOPER THROW-OUT LOCKING PLUNGER SPRING	1
156167		MACHINE CUSHION STUD (LEFT)	2
156608		MACHINE CUSHION STUD (LEFT) SPACER	2
158048		NEEDLE BAR BUSHING (LOWER)	1
157826		NEEDLE BAR BUSHING (LOWER AND UPPER) OIL WICK (1/8 IN. DIAM. X 10 IN. S.A.E. F-1 WHITE FELT, FOR USE WITH 157827	1
157827		NEEDLE BAR BUSHING (LOWER AND UPPER) OIL WICK (1/8 IN. DIAM. X 10 IN. S.A.E. F-1 WHITE FELT) WITH TWO 13994	1
13994		NEEDLE BAR BUSHING (LOWER AND UPPER) OIL WICK CLIP	2
156471		NEEDLE BAR BUSHING (UPPER)	1
157822		NEEDLE BAR CONNECTING LINK WITH 157861	1
140552	830	NEEDLE BAR CONNECTING LINK HINGE STUD CLAMPING SCREW	1
1036	830	NEEDLE BAR CONNECTING LINK HINGE STUD POSITION SET SCREW	1
157861		NEEDLE BAR CONNECTING STUD WITH 141305(869)	1
141305	869	NEEDLE BAR CONNECTING STUD CLAMPING SCREW	1
139111		NEEDLE BAR CONNECTING STUD SLIDE BLOCK	1
143496		NEEDLE BAR CONNECTING STUD SLIDE BLOCK GUIDE	1
1485	830	NEEDLE BAR CONNECTING STUD SLIDE BLOCK GUIDE SCREW	2
59456		NEEDLE BAR CONNECTING STUD SLIDE BLOCK GUIDE SCREW WASHER	2
140542	830	NEEDLE BAR CRANK POSITION SCREW	1
146665		NEEDLE BAR THREAD RETAINER	1

PART NUMBER		DESCRIPTION	QTY
MAIN	SUFF		
157057		NEEDLE BAR THREAD RETAINER BRACKET	1
157058		NEEDLE BAR THREAD RETAINER BRACKET COMPLETE, NOS. 50163(850), 54865, 146665 AND 157057	1
402	809	NEEDLE BAR THREAD RETAINER BRACKET SCREW	1
50163	850	NEEDLE BAR THREAD RETAINER SCREW	1
54865		NEEDLE BAR THREAD RETAINER SCREW WASHER	1
156142		NEEDLE GUARD WITH 157197	1
156070		NEEDLE GUARD ADJUSTING SCREW	1
157197		NEEDLE GUARD PIVOT PIN	1
141295	803	NEEDLE GUARD SCREW	1
127784		NEEDLE GUARD SCREW WASHER	1
156663		OIL PUMP (CENTRIFUGAL) BODY	1
157361		OIL PUMP (CENTRIFUGAL) BODY 156663 WITH 50123(803), 66581, 143072, 143073, 143074, 143075, 156479 AND FOUR 189(805)	1
143071		OIL PUMP (CENTRIFUGAL) BODY POSITION PIN	2
157	805	OIL PUMP (CENTRIFUGAL) BODY SCREW	3
143072		OIL PUMP (CENTRIFUGAL) COVER	1
143073		OIL PUMP (CENTRIFUGAL) IMPELLER	1
50123	803	OIL PUMP (CENTRIFUGAL) IMPELLER LOCKING SCREW	1
143074		OIL PUMP (CENTRIFUGAL) SCREEN	1
143075		OIL PUMP (CENTRIFUGAL) SCREEN FRAME	1
189	805	OIL PUMP (CENTRIFUGAL) SCREEN FRAME SCREW	4
156479		OIL PUMP (CENTRIFUGAL) SHAFT	1
143015		OIL PUMP (CENTRIFUGAL) SHAFT BEVEL GEAR (LEFT HAND SPIRAL) WITH TWO 1259(830) NOTE TO ENSURE PROPER FUNCTIONING OF GEARS NO. 143015 WILL NOT BE SUPPLIED SEPARATELY TO AGENCIES, BUT WILL BE SUBSTITUTED BY PAIR OF GEARS NO. 156558.	1
1259	830	OIL PUMP (CENTRIFUGAL) SHAFT BEVEL GEAR SET SCREW	2
66581		OIL PUMP (CENTRIFUGAL) SHAFT THRUST COLLAR WITH TWO 50150(830)	1
50150	830	OIL PUMP (CENTRIFUGAL) SHAFT THRUST COLLAR SET SCREW	2
156772		OIL REMOVING TUBE (HEAD END)	1
146703		OIL REMOVING TUBE (HEAD END) CLAMP	1
158036		OIL REMOVING TUBE (HEAD END) LINT SCREEN (CLOTH)	1
157727		OIL RESERVOIR WITH 141466, 143601, 164133, 164134 AND TWO EACH 1485(833) AND 164132	1
156167		OIL RESERVOIR AND MACHINE CUSHION STUD (RIGHT)	2
141466		OIL RESERVOIR DRAIN PLUG SCREW	1
156240		OIL RESERVOIR GASKET	1
143601		OIL RESERVOIR OIL SIGHT GAUGE BACKGROUND DISC	1
164132		OIL RESERVOIR OIL SIGHT GAUGE BACKGROUND DISC GASKET	1
164133		OIL RESERVOIR OIL SIGHT GAUGE WINDOW	1
164132		OIL RESERVOIR OIL SIGHT GAUGE WINDOW GASKET	1
164134		OIL RESERVOIR OIL SIGHT GAUGE WINDOW RETAINER	1
1485	833	OIL RESERVOIR OIL SIGHT GAUGE WINDOW RETAINER SCREW	2
50073	805	OIL RESERVOIR SCREW (CENTER)	2

PART NUMBER		DESCRIPTION	QTY
MAIN	SUFF		
949	805	OIL RESERVOIR SCREW (LEFT)	2
156773		OIL TUBE FOR OILING BED SHAFT BUSHING (RIGHT, INNER)	1
156774		OIL TUBE FOR OILING ARM SHAFT BUSHING (INTERMEDIATE)	1
90100		OIL TUBE RETAINER CLIP	4
157812		OIL TUBE COMPLETE WITH A SUITABLE LENGTH OF WICKING 3/16 IN. X 2 1/2 IN. LONG S.A.E. F-1 FELT AND TWO SUITABLE LENGTHS OF WICKINGS 3/32 IN. X 4 1/2 IN. LONG NO. 1229 LIGHTER WICK FOR OILING FEED LIFTING AND LOOPER AVOIDING ECCENTRICS	1
157813		OIL TUBE OIL WICK (3/16 IN. X 2 1/2 IN. LONG S.A.E. F-1 FELT) FOR OILING WICK NO. 157814, FOR USE WITH OIL TUBE COMPLETE NO. 157812	1
157814		OIL TUBE OIL WICK (3/32 IN. X 4 1/2 IN. LONG NO. 1229 LIGHTER WICK) FOR OILING FEED LIFTING AND LOOPER ECCENTRICS, FOR USE WITH OIL TUBE COMPLETE, NO. 157812	2
157815		OIL TUBE COMPLETE WITH A SUITABLE LENGTH OF WICKING, 1/8 IN. X 10 3/4 IN. LONG, S.A.E. F-1 FELT, FOR OILING FEED BAR HINGE PIN	1
156848		OIL TUBE OIL WICK (1/8 IN. X 10 3/4 IN. LONG, S.A.E. F-1 FELT, FOR OILING FEED BAR HINGE PIN, FOR USE WITH OIL TUBE COMPLETE NO. 157815	1
156055		OIL TUBE ADAPTOR WITH 209(830) FOR USE WITH 157812 AND 157815	2
209	830	OIL TUBE SCREW	2
156558		PAIR OF MATED GEARS FOR DRIVING OIL PUMP, NOS. 143015 AND 156557	1
157778		PRESSER BAR	1
157779		PRESSER BAR BUSHING	1
157839		PRESSER BAR LIFTING CLAMP WITH 141303(869)	1
141303	869	PRESSER BAR LIFTING CLAMP CLAMPING SCREW	1
156247		PRESSER BAR LIFTING CRANK WITH 350595(869)	1
156238		PRESSER BAR LIFTING CRANK LINK	1
1425	803	PRESSER BAR LIFTING CRANK LINK SCREW	1
350595	869	PRESSER BAR LIFTING CRANK SET SCREW (10 X 32 X 3/16 IN. LONG. ALLEN FLAT POINT SET SCREW)	1
157077		PRESSER BAR LIFTING LEVER WITH 141309(869)	1
157083		PRESSER BAR LIFTING LEVER 157077 WITH 181(850), 1521(805), 9525, 51953, 53657(850), 140024(830), 157081, 157082 AND TWO EACH 588(850) AND 1718(850)	1
141402	850	PRESSER BAR LIFTING LEVER (ADJUSTABLE) STOP SCREW (LIFTING)	1
1662	850	PRESSER BAR LIFTING LEVER (ADJUSTABLE) STOP SCREW (LIFTING) NUT	1
140024	830	PRESSER BAR LIFTING LEVER (ADJUSTABLE) STOP SCREW (LOWERING)	1
1521	805	PRESSER BAR LIFTING LEVER (ADJUSTABLE) STOP SCREW (LOWERING) NUT	1

PART NUMBER		DESCRIPTION	QTY
MAIN	SUFF		
141309	869	PRESSER BAR LIFTING LEVER SET SCREW (1/4 X 28 X 1/4 IN. LONG. ALLEN SOCKET FLAT POINT SET SCREW)	1
156265		PRESSER BAR LIFTING LEVER SPRING	1
156248		PRESSER BAR LIFTING LEVER SPRING PIN	1
157079		PRESSER BAR LIFTING SHAFT	1
156195		PRESSER BAR LIFTING SHAFT BUSHING (LEFT)	1
156195		PRESSER BAR LIFTING SHAFT BUSHING (RIGHT)	1
156196		PRESSER BAR LIFTING SHAFT BUSHING (RIGHT) O RING (NATIONAL O RING 622703)	1
157999		PRESSER BAR SPRING	1
156286		PRESSER BAR SPRING LOCATING PIN	1
141468	850	PRESSURE REGULATING THUMB SCREW	1
51614	819	PRESSURE REGULATING THUMB SCREW NUT	1
156992		SLACK THREAD CONTROLLER (NEEDLE THREAD)	1
2102		TENSION DISC	4
156606		TENSION PLATE	1
997	819	TENSION PLATE SCREW	4
156375		TENSION PLATE SPACER	4
1560	803	TENSION REGULATING THUMB NUT	2
156609		TENSION RELEASE	1
32572		TENSION RELEASING DISC	2
157080		TENSION RELEASING LEVER	1
51953		TENSION RELEASING LEVER ROLLER	1
157081		TENSION RELEASING LEVER ROLLER LINK	1
181	850	TENSION RELEASING LEVER ROLLER LINK ADJUSTING SCREW	1
53657	850	TENSION RELEASING LEVER ROLLER LINK ADJUSTING SCREW NUT	1
9525		TENSION RELEASING LEVER ROLLER LINK ADJUSTING SCREW WASHER	1
157082		TENSION RELEASING LEVER ROLLER LINK CONNECTION	1
588	850	TENSION RELEASING LEVER ROLLER LINK CONNECTION HINGE SCREW	1
1718	850	TENSION RELEASING LEVER ROLLER LINK CONNECTION	1
1718	850	HINGE SCREW NUT	0
588	850	TENSION RELEASING LEVER ROLLER SCREW	1
1718	850	TENSION RELEASING LEVER ROLLER SCREW NUT	1
141550	803	TENSION RELEASING LEVER SCREW	1
156487		TENSION RELEASING LEVER SPRING	1
156262		TENSION RELEASING PIN	2
156376		TENSION SPRING (LOOPER THREAD)	2
140043	806	TENSION STUD	2
156801		TENSION THREAD CONTROLLER (LOOPER THREAD)	2
156316		TENSION THREAD GUIDE	2
157110		TENSION (LOOPER THREAD) COMPLETE, NOS. 1560(803), 32572, 140043(806), 156376 AND TWO 2102	2
157833		THREAD (LOOPER) TAKE-UP WITH 158196 AND TWO 141301(869)	1
158196		THREAD (LOOPER) TAKE-UP POSITION PIN (ELASTIC STOP NUT ROLL PIN 59-012-062-0500)	1
141301	869	THREAD (LOOPER) TAKE-UP SET SCREW (8 X 32 X 1/8 IN.	2

PART NUMBER		DESCRIPTION	QTY
MAIN	SUFF		
		ALLEN FLAT POINT SET SCREW)	
158027		THREAD (LOOPER) TAKE-UP STRIPPER	1
51047	803	THREAD (LOOPER) TAKE-UP STRIPPER CLAMPING SCREW	1
157351		THREAD (LOOPER) TAKE-UP STRIPPER HOLDER	1
156037		THREAD (LOOPER) TAKE-UP STRIPPER HOLDER BRACKET	1
		WITH 50117(830) AND 156445	
156445		THREAD (LOOPER) TAKE-UP STRIPPER HOLDER BRACKET PIN	1
50117	830	THREAD (LOOPER) TAKE-UP STRIPPER HOLDER BRACKET	1
		SCREW	
50117	830	THREAD (LOOPER) TAKE-UP STRIPPER HOLDER SCREW	1
158222		THREAD (LOOPER) TAKE-UP STRIPPER PLATE	1
158225		THREAD (LOOPER) TAKE-UP STRIPPER PLATE COMPLETE,	1
		NOS. 50117(830), 51047(803), 156037, 156048,	
		157351, 158027, 158222, TWO 158204 AND THREE	
		229(805)	
51119	805	THREAD (LOOPER) TAKE-UP STRIPPER PLATE SCREW	1
9525		THREAD (LOOPER) TAKE-UP STRIPPER PLATE SCREW WASHER	1
156048		THREAD (LOOPER) TAKE-UP STRIPPER STAPLE	1
229	805	THREAD (LOOPER) TAKE-UP STRIPPER STAPLE SCREW	1
158204		THREAD (LOOPER) TAKE-UP THREAD GUIDE (LEFT AND	2
		RIGHT)	
229	805	THREAD (LOOPER) TAKE-UP THREAD GUIDE (LEFT AND	2
		RIGHT) SCREW	
158136		THREAD (LOOPER) THREAD GUARD COMPLETE, NOS.	1
		219(805), 156429 AND TWO 1423(805)	
158207	900	THREAD (LOOPER) THREAD GUARD EXTENSION	1
1423	805	THREAD (LOOPER) THREAD GUARD EXTENSION SCREW	2
		(LARGE)	
219	805	THREAD (LOOPER) THREAD GUARD EXTENSION SCREW	1
		(SMALL)	
156174		THREAD (LOOPER) THREAD GUARD HINGE (LEFT)	1
51369	819	THREAD (LOOPER) THREAD GUARD HINGE (LEFT) SCREW	2
156177		THREAD (LOOPER) THREAD GUARD HINGE (RIGHT)	1
51369	819	THREAD (LOOPER) THREAD GUARD HINGE (RIGHT) SCREW	2
156386		THREAD (LOOPER) THREAD GUARD LATCH SPRING	1
156429		THREAD (LOOPER) THREAD GUARD LATCH SPRING PIN	1
140003	805	THREAD (LOOPER) THREAD GUARD LATCH SPRING SCREW	2
156326		THREAD (LOOPER) THREAD GUIDE (CENTER) (IN BED)	1
140666	819	THREAD (LOOPER) THREAD GUIDE (CENTER) SCREW	1
156322		THREAD (LOOPER) THREAD GUIDE (LEFT) (IN BED)	1
1019	830	THREAD (LOOPER) THREAD GUIDE (LEFT) SET SCREW	1
156318		THREAD (LOOPER) THREAD GUIDE (RIGHT) (IN BED)	1
000190	819	THREAD (LOOPER) THREAD GUIDE (RIGHT) SCREW	1
156744		THREAD (LOOPER) THREAD TUBE (FRONT OF ARM)	2
158047		THREAD (LOOPER) THREAD TUBE (FRONT OF ARM) BRACKET	1
		WITH 199(819) AND 156695	
140024	830	THREAD (LOOPER) THREAD TUBE (FRONT OF ARM) BRACKET	1
		MOUNTING SCREW	
156695		THREAD (LOOPER) THREAD TUBE (FRONT OF ARM) BRACKET	1
		POSITION PIN	

PART NUMBER		DESCRIPTION	QTY
MAIN	SUFF		
199	819	THREAD (LOOPER) THREAD TUBE (FRONT OF ARM) CLAMPING SCREW	1
156537		THREAD (NEEDLE) TAKE-UP (RIGHT) WITH TWO 350595(869)	1
7071		THREAD (NEEDLE) TAKE-UP (RIGHT) DRIVING ECCENTRIC BODY CLAMPING WASHER	2
217	805	THREAD (NEEDLE) TAKE-UP (RIGHT) DRIVING ECCENTRIC BODY CLAMPING WASHER SCREW	2
141469	869	THREAD (NEEDLE) TAKE-UP (RIGHT) DRIVING ECCENTRIC BODY SET SCREW	3
157836		THREAD (NEEDLE) TAKE-UP (RIGHT) DRIVING ECCENTRIC (ADJUSTABLE) COMPLETE, NOS. 50328(803), TWO EACH 217(805), 7071 AND THREE 141469(869)	1
157715		THREAD (NEEDLE) TAKE-UP (RIGHT) DRIVING ECCENTRIC CONNECTING ROD WITH 141141(869)	1
156211		THREAD (NEEDLE) TAKE-UP (RIGHT) DRIVING ECCENTRIC CONNECTING ROD HINGE PIN	1
141141	869	THREAD (NEEDLE) TAKE-UP (RIGHT) DRIVING ECCENTRIC CONNECTING ROD HINGE PIN SET SCREW (10 X 32 X 3/16 IN. LONG. ALLEN CUP POINT SET SCREW)	1
156758		THREAD (NEEDLE) TAKE-UP (RIGHT) DRIVING ECCENTRIC CONNECTING ROD SPACER	1
158040		THREAD (NEEDLE) TAKE-UP (RIGHT) OSCILLATING SHAFT WITH 157265 AND SUITABLE LENGTH OF WICKING (3/16 IN. DIAM. X 8 1/2 IN. LONG S.A.E. F-1 FELT)	1
156763		THREAD (NEEDLE) TAKE-UP (RIGHT) OSCILLATING SHAFT BUSHING (LEFT)	1
156764		THREAD (NEEDLE) TAKE-UP (RIGHT) OSCILLATING SHAFT BUSHING (LEFT) 156763 WITH 156181	1
156181		THREAD (NEEDLE) TAKE-UP (RIGHT) OSCILLATING SHAFT BUSHING O RING (PARKER O RING NO. 2-14)	1
156765		THREAD (NEEDLE) TAKE-UP (RIGHT) OSCILLATING SHAFT BUSHING (RIGHT)	1
156181		THREAD (NEEDLE) TAKE-UP (RIGHT) OSCILLATING SHAFT BUSHING (RIGHT) O RING	1
156191		THREAD (NEEDLE) TAKE-UP (RIGHT) OSCILLATING SHAFT COLLAR WITH TWO 141301(869)	2
141301	869	THREAD (NEEDLE) TAKE-UP (RIGHT) OSCILLATING SHAFT COLLAR SET SCREW (8 X 32 X 1/8 IN. LONG. ALLEN FLAT POINT SET SCREW)	4
156223		THREAD (NEEDLE) TAKE-UP (RIGHT) OSCILLATING SHAFT CRANK WITH 141303(869)	1
141303	869	THREAD (NEEDLE) TAKE-UP (RIGHT) OSCILLATING SHAFT CRANK CLAMPING SCREW (8 X 32 X 1/2 IN. LONG ALLEN CAP SCREW)	1
158041		THREAD (NEEDLE) TAKE-UP (RIGHT) OSCILLATING SHAFT OIL WICK (3/16 IN. DIAM. X 8 1/2 IN. LONG S.A.E. F-1 FELT) FOR USE WITH 158040	1
157265		THREAD (NEEDLE) TAKE-UP (RIGHT) OSCILLATING SHAFT OIL WICK RETAINING PIN	1

PART NUMBER		DESCRIPTION	QTY
MAIN	SUFF		
50328	803	THREAD (NEEDLE) TAKE-UP (RIGHT) REGULATING SCREW	1
350595	869	THREAD (NEEDLE) TAKE-UP (RIGHT) SET SCREW (10 X 32 X 3/16 IN. LONG. ALLEN SOCKET FLAT POINT SET SCREW)	2
158115		THREAD (NEEDLE) THREAD CONTROL DEVICE COMPLETE, NOS. 217(819), 330(819), 1247(819), 1443(806), 1771(805), 6465, 50111(819), 50183(806), 51310(819), 157747, 157753, 157755, 157756, 157760, 157765, 157960, 158121, 158123, 158126, 227224 AND TWO EACH 7071 AND 144282	1
157747		THREAD (NEEDLE) THREAD CONTROL DEVICE BRACKET	1
140295	819	THREAD (NEEDLE) THREAD CONTROL DEVICE BRACKET MOUNTING SCREW (FRONT)	2
158198		THREAD (NEEDLE) THREAD CONTROL DEVICE BRACKET SPACER (BACK)	1
144282		THREAD (NEEDLE) THREAD CONTROL DEVICE BRACKET SPACER (FRONT)	1
2102		THREAD (NEEDLE) THREAD CONTROL TENSION DISC	4
1560	803	THREAD (NEEDLE) THREAD CONTROL TENSION REGULATING THUMB NUT	2 0
158117		THREAD (NEEDLE) THREAD CONTROL TENSION RELEASER	1
50435	850	THREAD (NEEDLE) THREAD CONTROL TENSION RELEASER PLATE STOP SCREW	2
32572		THREAD (NEEDLE) THREAD CONTROL TENSION RELEASING DISC	2
158121		THREAD (NEEDLE) THREAD CONTROL TENSION RELEASING PLATE	1
158123		THREAD (NEEDLE) THREAD CONTROL TENSION RELEASING PLATE FINGER	1
1443	806	THREAD (NEEDLE) THREAD CONTROL TENSION RELEASING PLATE FINGER SCREW	1
7071		THREAD (NEEDLE) THREAD CONTROL TENSION RELEASING PLATE FINGER SCREW WASHER	1
50183	806	THREAD (NEEDLE) THREAD CONTROL TENSION RELEASING PLATE HINGE SCREW	1
1771	805	THREAD (NEEDLE) THREAD CONTROL TENSION RELEASING PLATE HINGE SCREW NUT	1
6465		THREAD (NEEDLE) THREAD CONTROL TENSION RELEASING PLATE HINGE SCREW NUT WASHER	1
156376		THREAD (NEEDLE) THREAD CONTROL TENSION SPRING	2
140043	806	THREAD (NEEDLE) THREAD CONTROL TENSION STUD	2
158124		THREAD (NEEDLE) THREAD CONTROL TENSION SUPPORT PLATE	1
158125		THREAD (NEEDLE) THREAD CONTROL TENSION SUPPORT PLATE WITH TENSIONS COMPLETE, NOS. 158117, 158124, AND TWO EACH 50435(850), 156316, 156801 AND 157110	1
350787	819	THREAD (NEEDLE) THREAD CONTROL TENSION SUPPORT PLATE AND THREAD CONTROL DEVICE BRACKET (BACK) MOUNTING SCREW	1
156801		THREAD (NEEDLE) THREAD CONTROL TENSION THREAD CONTROLLER	2

PART NUMBER		DESCRIPTION	QTY
MAIN	SUFF		
156316		THREAD (NEEDLE) THREAD CONTROL TENSION THREAD GUIDE	2
157110		THREAD (NEEDLE) THREAD CONTROL TENSION COMPLETE, NOS. 1560(803), 32572, 140043(803), 156376 AND TWO 2102	2
157750		THREAD (NEEDLE) THREAD CONTROL THREAD PULL-OFF WITH TWO 350595(869)	1
7071		THREAD (NEEDLE) THREAD CONTROL THREAD PULL-OFF DRIVING ECCENTRIC BODY CLAMPING WASHER	2
217	805	THREAD (NEEDLE) THREAD CONTROL THREAD PULL-OFF DRIVING ECCENTRIC BODY CLAMPING WASHER SCREW	2
141469	869	THREAD (NEEDLE) THREAD CONTROL THREAD PULL-OFF DRIVING ECCENTRIC BODY SET SCREW	0
157836		THREAD (NEEDLE) THREAD CONTROL THREAD PULL-OFF DRIVING ECCENTRIC (ADJUSTABLE) COMPLETE, NOS. 50328(803), TWO EACH 217(805), 7071 AND THREE 141469(869)	3
157715		THREAD (NEEDLE) THREAD CONTROL THREAD PULL-OFF DRIVING ECCENTRIC CONNECTING ROD WITH 141141(869)	1
156211		THREAD (NEEDLE) THREAD CONTROL THREAD PULL-OFF DRIVING ECCENTRIC CONNECTING ROD HINGE PIN	1
141141	869	THREAD (NEEDLE) THREAD CONTROL THREAD PULL-OFF DRIVING ECCENTRIC CONNECTING ROD HINGE PIN SET SCREW (10 X 32 X 3/16 IN. LONG. ALLEN CUP POINT SET SCREW)	1
156758		THREAD (NEEDLE) THREAD CONTROL THREAD PULL-OFF DRIVING ECCENTRIC CONNECTING ROD SPACER	1
50328	803	THREAD (NEEDLE) THREAD CONTROL THREAD PULL-OFF DRIVING ECCENTRIC REGULATING SCREW	1
156219		THREAD (NEEDLE) THREAD CONTROL THREAD PULL-OFF OSCILLATING SHAFT WITH 156406 AND 157265	1
156220		THREAD (NEEDLE) THREAD CONTROL THREAD PULL-OFF OSCILLATING SHAFT BUSHING (LEFT)	1
158039		THREAD (NEEDLE) THREAD CONTROL THREAD PULL-OFF OSCILLATING SHAFT BUSHING (INTERMEDIATE)	1
156181		THREAD (NEEDLE) THREAD CONTROL THREAD PULL-OFF OSCILLATING SHAFT BUSHING (INTERMEDIATE) O RING	1
156221		THREAD (NEEDLE) THREAD CONTROL THREAD PULL-OFF OSCILLATING SHAFT BUSHING (RIGHT)	1
156181		THREAD (NEEDLE) THREAD CONTROL THREAD PULL-OFF OSCILLATING SHAFT BUSHING (RIGHT) O RING	1
156191		THREAD (NEEDLE) THREAD CONTROL THREAD PULL-OFF OSCILLATING SHAFT COLLAR WITH TWO 141301(869)	2
141301	869	THREAD (NEEDLE) THREAD CONTROL THREAD PULL-OFF OSCILLATING SHAFT COLLAR SET SCREW (8 X 32 X 1/8 IN. LONG ALLEN FLAT POINT SET SCREW)	4
156223		THREAD (NEEDLE) THREAD CONTROL THREAD PULL-OFF OSCILLATING SHAFT CRANK (RIGHT) WITH 141303(869)	1
141303	869	THREAD (NEEDLE) THREAD CONTROL THREAD PULL-OFF OSCILLATING SHAFT CRANK (RIGHT) CLAMPING SCREW (8 X 32 X 1/2 IN. LONG. ALLEN CAP SCREW)	1

PART NUMBER		DESCRIPTION	QTY
MAIN	SUFF		
156406		THREAD (NEEDLE) THREAD CONTROL THREAD PULL-OFF OSCILLATING SHAFT OIL WICK (3/16 IN. X 11 IN. LONG. S.A.E. F-1 OIL WICK)	1
157265		THREAD (NEEDLE) THREAD CONTROL THREAD PULL-OFF OSCILLATING SHAFT OIL WICK POSITION PIN	1
350595	869	THREAD (NEEDLE) THREAD CONTROL THREAD PULL-OFF SET SCREW	2
158126		THREAD (NEEDLE) THREAD CONTROL THREAD PULL-OFF THREAD TAKE-UP	1
157753		THREAD (NEEDLE) THREAD CONTROL THREAD PULL-OFF THREAD TAKE-UP ADJUSTING SHAFT	1
227224		THREAD (NEEDLE) THREAD CONTROL THREAD PULL-OFF THREAD TAKE-UP ADJUSTING SHAFT COLLAR WITH 201052(833)	1
201052	833	THREAD (NEEDLE) THREAD CONTROL THREAD PULL-OFF THREAD TAKE-UP ADJUSTING SHAFT COLLAR SET SCREW	1
157765		THREAD (NEEDLE) THREAD CONTROL THREAD PULL-OFF THREAD TAKE-UP CLAMP	1
144282		THREAD (NEEDLE) THREAD CONTROL THREAD PULL-OFF THREAD TAKE-UP CLAMP WASHER	1
157755		THREAD (NEEDLE) THREAD CONTROL THREAD PULL-OFF THREAD TAKE-UP CONNECTING LINK	1
50111	819	THREAD (NEEDLE) THREAD CONTROL THREAD PULL-OFF THREAD TAKE-UP CONNECTING LINK SCREW (LOWER)	1
1247	819	THREAD (NEEDLE) THREAD CONTROL THREAD PULL-OFF THREAD TAKE-UP CONNECTING LINK SCREW (UPPER)	1
157756		THREAD (NEEDLE) THREAD CONTROL THREAD PULL-OFF THREAD TAKE-UP CONNECTING LINK SCREW (UPPER) SPACER	1
157960		THREAD (NEEDLE) THREAD CONTROL THREAD PULL-OFF THREAD TAKE-UP POSITION INDICATOR WITH 350595(869)	1
51310	819	THREAD (NEEDLE) THREAD CONTROL THREAD PULL-OFF THREAD TAKE-UP POSITION INDICATOR LOCKING THUMB SCREW	1
7071		THREAD (NEEDLE) THREAD CONTROL THREAD PULL-OFF THREAD TAKE-UP POSITION INDICATOR LOCKING THUMB SCREW WASHER	1
350595	869	THREAD (NEEDLE) THREAD CONTROL THREAD PULL-OFF THREAD TAKE-UP POSITION INDICATOR SET SCREW	1
330	819	THREAD (NEEDLE) THREAD CONTROL THREAD PULL-OFF THREAD TAKE-UP SCREW	1
157760		THREAD (NEEDLE) THREAD CONTROL THREAD PULL-OFF THREAD TAKE-UP SLIDE	1
144282		THREAD (NEEDLE) THREAD CONTROL THREAD PULL-OFF THREAD TAKE-UP SPACER	1
217	819	THREAD (NEEDLE) THREAD CONTROL THREAD PULL-OFF THREAD TAKE-UP STOP SCREW	1
156564		THREAD (NEEDLE) THREAD WEARING GUIDE	1
156388		CLOTH PLATE	1
156389		CLOTH PLATE COVER PLATE	1
156390		CLOTH PLATE COVER PLATE 156389 WITH 156391 AND	1

PART NUMBER		DESCRIPTION	QTY
MAIN	SUFF		
		THREE EACH 50009(803) AND 175032	
156391		CLOTH PLATE COVER PLATE SPRING	1
50009	803	CLOTH PLATE COVER PLATE SPRING SCREW	3
175032		CLOTH PLATE COVER PLATE SPRING SCREW WASHER	3
389	819	CLOTH PLATE SCREW	5
157135		FEED DOG (16 TEETH PER INCH) FOR 12 GAUGE NOTE0 WHEN ORDERING NO. 157135 GAUGE NEED NOT BE SPECIFIED.	1
157137		FEED DOG (16 TEETH PER INCH) FOR 16 GAUGE (157137-900 MACHINED) NOTE0 WHEN ORDERING NO. 157137 GAUGE NEED NOT BE SPECIFIED.	1
350719	869	FEED DOG SCREW	1
157053	502	LAP SEAM FELLER SHANK WITH BOTTOM SHELL FOR 157056(505) AND 157056(506) FOR 12 AND 16 GAUGES, 1/16 IN. CAPACITY NOTE0 WHEN ORDERING NO. 157053, CODE FOR GAUGE AND CAPACITY MUST BE STATED.	1
157055	505	LAP SEAM FELLER TOP SHELL WITH BRACKET FOR 157056(505) FOR 12 GAUGE, 1/16 IN. CAPACITY	1
157055	506	LAP SEAM FELLER TOP SHELL WITH BRACKET FOR 157056(506) FOR 16 GAUGE, 1/16 IN. CAPACITY NOTE0 WHEN ORDERING NO. 157055, CODE FOR GAUGE AND CAPACITY MUST BE STATED.	1
207	819	LAP SEAM FELLER TOP SHELL ADJUSTING SCREW	1
157056	505	LAP SEAM FELLER ON SHANK (ADJUSTABLE) COMPLETE, FOR 12 GAUGE, 1/16 IN. CAPACITY NOS. 207(819), 157053(502) AND 157055(505)	1
157056	506	LAP SEAM FELLER ON SHANK (ADJUSTABLE) COMPLETE, FOR 16 GAUGE, 1/16 IN. CAPACITY NOS. 207(819), 157053(502) AND 157055(506) NOTE0 WHEN ORDERING NO. 157056, CODE FOR GAUGE AND CAPACITY MUST BE STATED.	1
156058		LAP SEAM FELLER FASTENING PLATE	1
141455	850	LAP SEAM FELLER FASTENING PLATE SCREW	2
156413		LOOPER (FRONT) FOR 12 GAUGE	1
156999		LOOPER (FRONT) FOR 16 GAUGE	1
		NEEDLE, SIZE NO. 16 CAT. NO. 3650	2
158129		NEEDLE BAR (HOLLOW)	1
158219	012	NEEDLE BAR COMPLETE FOR 12 GAUGE, NOS. 139116(012) AND 158129	1
158219	016	NEEDLE BAR COMPLETE FOR 16 GAUGE, NOS. 139116(016) AND 158129 NOTE0 WHEN ORDERING NO. 158219 CODE FOR GAUGE REQUIRED MUST BE STATED.	1
139116	012	NEEDLE CLAMP WITH TWO 1498(830) FOR 12 GAUGE	1
139116	016	NEEDLE CLAMP WITH TWO 1498(830) FOR 16 GAUGE NOTE0 WHEN ORDERING NO. 139116 STATE GAUGE REQUIRED	1
1498	830	NEEDLE SET SCREW	2
143176		NUMBER PLATE RIVET	2
157964	900	PRESSER FOOT CHAIN CUTTER (AS RECEIVED FROM OUTSIDE VENDOR) FOR 157964	1
157964		PRESSER FOOT CHAIN CUTTER (157964-900 MACHINED)	0
			1

PART NUMBER		DESCRIPTION	QTY
MAIN	SUFF		
141305	869	PRESSER FOOT CLAMPING SCREW FOR 157984	1
157984		PRESSER FOOT HOLDER WITH 141305(869)	1
156158	012	PRESSER FOOT PLATE FOR 12 GAUGE (CODE NO. 012)	1
156158	016	PRESSER FOOT PLATE FOR 16 GAUGE (CODE NO. 016)	1
		NOTE WHEN ORDERING NO. 156158 CODE FOR GAUGE REQUIRED MUST BE STATED.	
141296	830	PRESSER FOOT PLATE HINGE SCREW	1
158134		PRESSER FOOT PLATE HOLDER	1
157970		PRESSER FOOT (SPRING) SHANK	1
158183		PRESSER FOOT (SPRING) SHANK CLAMPING BLOCK	1
223	819	PRESSER FOOT (SPRING) SHANK CLAMPING BLOCK SCREW	2
157791		PRESSER FOOT (SPRING) SHANK CLAMPING PLATE	1
157792		PRESSER FOOT (SPRING) SHANK PLUNGER	1
157881		PRESSER FOOT (SPRING) SHANK PRESSURE REGULATING NUT WITH 906(830)	1
906	830	PRESSER FOOT (SPRING) SHANK PRESSURE REGULATING NUT LOCKING SCREW	1
158135	012	PRESSER FOOT (SPRING HINGED, LOW INERTIA) COMPLETE FOR 12 GAUGE (CODE NO. 012) NOS. 141296(830) 156158(012), 157791, 157792, 157964, 157970, 157984, 158134, 158183 AND TWO 223(819)	1
158135	016	PRESSER FOOT (SPRING HINGED, LOW INERTIA) COMPLETE FOR 16 GAUGE (CODE NO. 016) NOS. 141296(830) 156158(016), 157791, 157792, 157964, 157970, 157984 158134, 158183 AND TWO 223(819) NOTE WHEN ORDERING NO. 158135 CODE FOR GAUGE REQUIRED MUST BE STATED.	1
156445		THREAD (LOOPER) TAKE-UP STRIPPER PLATE POSITION PIN	2
156550		THREAD (NEEDLE) TAKE-UP (LEFT) WITH 51281(830)	1
51281	830	THREAD (NEEDLE) TAKE-UP (LEFT) SET SCREW	1
157136	012	THROAT PLATE FOR 12 GAUGE (CODE NO. 012) NOTE WHEN ORDERING NO. 157136 CODE FOR GAUGE REQUIRED MUST BE STATED.	1
157136	012	THROAT PLATE FOR 16 GAUGE (CODE NO. 016) NOTE WHEN ORDERING NO. 157138 CODE FOR GAUGE REQUIRED MUST BE STATED.	1
157138	016	THROAT PLATE FOR 16 GAUGE (CODE NO. 016) NOTE WHEN ORDERING NO. 157138 CODE FOR GAUGE REQUIRED MUST BE STATED.	1
156042		THROAT PLATE LOCATING PIN	2
1454	806	THROAT PLATE SCREW	2
156336		THROAT PLATE SUPPORT WITH TWO 156042	1
156042		THROAT PLATE SUPPORT PIN	2
50128	819	THROAT PLATE SUPPORT SCREW	3
21455		CAUTION TAG	1
156907		FOOT LIFTER TREADLE CHAIN (42 IN. LONG) WITH 56864 AND 56865 NOTE FOR OTHER SIZES OF CHAIN SEE NO. 6439.	1
56864		FOOT LIFTER TREADLE CHAIN HOOK (LARGE)	1
56865		FOOT LIFTER TREADLE CHAIN HOOK (SMALL)	1
157450		HEX SOCKET SCREW DRIVER (3/32 IN. HEX.)	1
161276		LINT BRUSH	1
156424		MACHINE CUSHION (LEFT) AND OIL RESERVOIR AND	4

PART NUMBER		DESCRIPTION	QTY
MAIN	SUFF		
		MACHINE CUSHION (RIGHT)	
		NEEDLE CAT. NO. 3650 SIZE NO. 16 NOTEO NEEDLES	12
		REGULARLY FURNISHED	
		WITH THIS MACHINE.	
156942		OIL CAN OIL SPOUT	1
32731		ONE QUART CAN FILLED WITH TYPE H OIL	2
21452		OPERATORS GUIDE	1
23308		SCREW DRIVER	1
156937		SCREW DRIVER (FOR NEEDLE SET SCREWS)	1
157002		THREAD (NEEDLE) TAKE-UP (LEFT) THREAD CONTROL (WIRE)	1
54242		THREAD (NEEDLE) TAKE-UP (LEFT) THREAD CONTROL CLAMP	1
176	819	THREAD (NEEDLE) TAKE-UP (LEFT) THREAD CONTROL CLAMP SCREW	1
156589		THREAD UNWINDER COMPLETE (SEE PAGE HEADED THREAD UNWINDER COMPLETE NO. 156589 FOR BREAKDOWN)	1
156851		THREADER	1
161204		TWEEZERS	1
154372		LOOPER DRIVING LEVER GAUGE NOTEO GAUGE NO. 154372 IS ONLY FURNISHED WHEN ORDERED.	1
157027		HEXAGON KEY WRENCH 5/64 IN. (REGULAR, LONG)	1
169071		HEXAGON KEY WRENCH 3/32 IN. (REGULAR, SHORT)	1
157028		HEXAGON KEY WRENCH 1/8 IN. (REGULAR, SHORT)	1
157026		HEXAGON KEY WRENCH 9/64 IN. (REGULAR, SHORT)	1
157029		HEXAGON KEY WRENCH 5/32 IN. (REGULAR, LONG)	1
157862		SET OF HEXAGON KEY WRENCHES NOS. 157026, 157027, 157028, 157029 AND 169071 NOTEO SET OF HEXAGON KEY WRENCHES NO. 157862 IS TO BE FURNISHED ON ORDER ONLY.	1
625092	502	BASE WITH 148(819)	1
156574		ROD	1
148	819	ROD CLAMPING SCREW	1
156575		SPOOL PIN	4
1722	819	SPOOL PIN NUT	8
156576		SPOOL REST	4
156577		SPOOL REST CUSHION	4
156578		SPOOL REST ROD (MEDIUM)	4
156579		SPOOL REST ROD HOLDER WITH TWO 141017(869)	1
156588		SPOOL REST ROD HOLDER 156579 WITH FOUR 156578	1
141017	869	SPOOL REST ROD HOLDER SET SCREW	2
156580		THREAD GUIDE (2 THREADS)	2
156581		THREAD GUIDE (4 THREADS)	1
156583		THREAD GUIDE HOLDER WITH 141146(869)	1
141146	869	THREAD GUIDE HOLDER SUPPORT SET SCREW	1
51285	809	THREAD GUIDE SCREW	3
1520	809	THREAD GUIDE SCREW NUT	3
150057		THREAD SEPARATOR (4 THREADS)	1
150058		THREAD SEPARATOR 150057 WITH 150059 (4 THREADS)	1
150059		THREAD SEPARATOR BRACKET	1
156585		THREAD SEPARATOR ROD	1

PART NUMBER		DESCRIPTION	QTY
MAIN	SUFF		
625081	501	THREAD SEPARATOR ROD SWIVEL CLAMP	2
140977	819	THREAD SEPARATOR ROD SWIVEL CLAMP BALL JOINT STUD	1
1608	819	THREAD SEPARATOR ROD SWIVEL CLAMP BALL JOINT STUD	1
		LOCK NUT	
51234	819	THREAD SEPARATOR ROD SWIVEL CLAMP CLAMPING SCREW	1
929058	505	THREAD SEPARATOR ROD SWIVEL CLAMP CLAMPING SCREW	1
		NUT	
14017		THREAD SEPARATOR ROD SWIVEL CLAMP CLAMPING SCREW	1
		NUT WASHER	
156586		THREAD SEPARATOR ROD SWIVEL CLAMP HOLDER WITH	1
		140409(869)	
156587		THREAD SEPARATOR ROD SWIVEL CLAMP HOLDER 156586	1
		WITH 1608(819), 14017, 51234(819), 140977(819),	
		929058-505 AND TWO 625081-501	
140409	869	THREAD SEPARATOR ROD SWIVEL CLAMP HOLDER SET SCREW	1
164	809	THREAD SEPARATOR SCREW	1
		WOOD SCREWS 1 1/4 IN. NO. 12 R.H.B.	3
156589		THREAD UNWINDER (FOUR SPOOLS) COMPLETE NOS. 164(809	1
		150058, 156574, 156581, 156583, 156585, 156587,	
		156588, 625092-502, TWO 156580, THREE EACH 1520(809	
		51285(809), WOOD SCREWS 1 1/4 IN. NO. 12 R.H.B.	
		FOUR EACH 156575, 156576, 156577 AND EIGHT	
		1722(819)	
51070	819	THREAD UNWINDER BRACKET CAP SCREW WITH 51581(819)	2
51581	819	THREAD UNWINDER BRACKET CAP SCREW NUT	2
67425		THREAD UNWINDER BRACKET CAP SCREW NUT LOCK WASHER	2
443	830	THREAD UNWINDER BRACKET SET SCREW	2
156665		THREAD UNWINDER BRACKET COMPLETE, NOS. TWO EACH	1
		443(830), 51070(819) AND 67425 (FOR USE WHEN	
		THREAD UNWINDER IS FASTENED TO CONDUIT PIPE) NOTE0	
		NO. 156665 IS TO BE FURNISHED ON REQUEST ONLY.	